



# THE M7M4

## LARGE PROJECT MACHINE

### QUICK SPECIFICATIONS

#### INTERLOCKING BLOCKMAKING MACHINE



- Produces up to 6000 blocks per 8 hour shift\*  
=  $\pm 158\text{m}^2$  of walling/day\*  
=  $\pm 32 \times 50\text{m}^2$  houses/month\*
- Independent automatic operation of the two block chambers for increased block production.
- Integrated 300ℓ Pan Mixer
- Diesel powered engine (electric option available)
- Fully mobile blockmaking plant
- Hydraulically-operated 300ℓ skip chute for loading Pan Mixer
- Ideal for large sized projects

#### OPTIONAL ACCESSORIES:

- Various moulds available (see reverse page)
- 1 Year maintenance spares pack
- Blockyard tools
- Protective Gear for on site health & safety
- Block Cutter
- Block Tester
- RCB Moulds (Reinforced Concrete Beam)

#### ADDITIONAL INFO

- Operating Staff:  $\pm 12-14$
- Standard 220mm mould fitted

#### ACCESSORY PRODUCTS:

- Soil pulverizer
- Rotary Sieve for soil preparation

### THE LEADING ALTERNATIVE BUILDING TECHNOLOGY



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## BLOCKS AND THE USES

BLOCK	DESCRIPTION	BLOCK APPLICATIONS
	<p><b>HYDRAFORM STANDARD 220MM INTERLOCKING BLOCK</b>            This block is used to build load bearing walls using mortar in the super structure, by dry-stacking the blocks on each other in the wall. This block is used for all wall construction in housing and walling. This block will be perfect for ground + 1 construction.  <b>Dimensions: 220mm (W) x 115mm (H) x 230mm (L)</b></p>	
	<p><b>HYDRAFORM STANDARD 180MM INTERLOCKING BLOCK</b>            This 180mm wide, dry-stacking block is used in the construction of load bearing walls for single storey structures only. This block can be used on the first floor of double-storey structures, so as to reduce the weight, but cannot be used in the construction of the ground floor of a double-storey structure. The 180mm block uses 20% less material than the 220mm block.  <b>Dimensions: 180mm (W) x 115mm (H) x 230mm (L)</b></p>	
	<p><b>HYDRAFORM STANDARD 150MM INTERLOCKING BLOCK</b>            This 150mm wide, dry-stacking block is used in the construction of non-load bearing walls for internal walls providing a ring beam is used. This block can be used in the construction of multi-storey structures as an in-fill wall panel between concrete pillars or steel columns. The 150mm block uses 30% less material than the 220mm block.  <b>Dimensions: 150mm (W) x 115mm (H) x 230mm (L)</b></p>	
	<p><b>HYDRAFORM STANDARD 140MM SEMI-INTERLOCKING BLOCK</b>            This 140mm wide block is semi dry-stacking, and a wet cement slurry is poured between the two vertical joints of the blocks. This block is used for internal wall construction and as an in-fill wall panel between concrete pillars or steel columns. The 140mm block uses 36% less material than the 220mm block.  <b>Dimensions: 140mm (W) x 115mm (H) x 230mm (L)</b></p>	
	<p><b>HYDRAFORM LONG BLOCK FOR CORNER CONSTRUCTION</b>            This block is made on any of the Standard Hydraform moulds by double filling the block compression chamber, if the material allows. The long block is used for corner construction and replaces the need for a half block. The daily production of long blocks must be 10% of the daily production of standard blocks.  <b>Dimensions: 150, 180, 220mm (W) x 115mm (H) x 280mm (L)</b></p>	
	<p><b>HYDRAFORM CONDUIT 220MM INTERLOCKING BLOCK</b>            This 220mm wide, dry-stacking block is used to lay the electrical conduit horizontally within the wall structure so that minimal wall chasing is required. This block can also be used in seismic areas (as per engineer's design) to lay steel re-bar within the wall structure to strengthen the structure but also allow enough flexibility to resist collapse during an earthquake.  <b>Dimensions: 220mm (W) x 115mm (H) x 230mm (L)</b></p>	
	<p><b>HYDRAFORM CAPPING 220MM BLOCK</b>            This 220mm wide, dry-stacking block is used for capping of boundary walls and for window sills.  <b>Dimensions: 220mm (W) x 115mm (H) x 230mm (L)</b></p>	

\*Based on normal operations & following all Hydraform instructions in manual



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